



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-015
Job Sheet 175184



Part No: D350-616-015

Job Qty: 2 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Stores/Pkg-2			APR 03 2018
110	Packaging	2 pcs	4/30/18	4/30/18	0.00	0.00	Packaging1-3			APR 04 2018
120	QC	2 pcs	4/30/18	4/30/18	0.00	0.00	QC4			Smb
125	DC	2 pcs	4/30/18	4/30/18	0.00	0.00	DC			
130	Packaging	2 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-1			Smb
140	QC21-FG	2 Ea	4/30/18	4/30/18	0.00	0.00	QC21			APR 05 2018 fg 028

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	2 Ea (1 ea)	90-Start up Operation	5027006
D2348	Wearplate (Key Way)	8 Ea (4 ea)	90-Start up Operation	5031560
D2353	Stiffener	2 Ea (1 ea)	90-Start up Operation	5031560
D2364	Deck Plate Fwd	2 Ea (1 ea)	90-Start up Operation	5034035
D2365	Wearplate Pip Pin	4 Ea (2 ea)	90-Start up Operation	5034035
D2369-1	Locator Plate	2 Ea (1 ea)	90-Start up Operation	5034035
D2369-3	Locator Plate	2 Ea (1 ea)	90-Start up Operation	5034035
D4780-041	Fwd Cover Mounting Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5034035
D5387-041	Aft Cover Mounting Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5034035
D5388-1	Stub Cover	2 Ea (1 ea)	90-Start up Operation	5034035
MS20426AD4-5	Rivet	50 Ea (25 ea)	90-Start up Operation	5034035
MS20426AD4-6	Rivet	50 Ea (25 ea)	90-Start up Operation	5034035
MS20426AD5-7	Rivet	12 Ea (6 ea)	90-Start up Operation	5034035
MS20426AD5-8	Rivet	12 Ea (6 ea)	90-Start up Operation	5034035
MS20601-AD4W2	Rivet	30 Ea (15 ea)	90-Start up Operation	5034035
MS20601-AD4W3	Rivet	60 Ea (30 ea)	90-Start up Operation	5034035
MS21042L3	Nut	12 Ea (6 ea)	90-Start up Operation	5034035
MS24693-C273	Screw	12 Ea (6 ea)	90-Start up Operation	5034035
MS24693-C48	Screw	44 Ea (22 ea)	90-Start up Operation	5034035
MS35207-263	Screw	16 Ea (8 ea)	90-Start up Operation	5034035
NAS1149D0363J	Washer	26 Ea (13 ea)	90-Start up Operation	5034035



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Container No: S057800



Part: D350-616-015

Job No: 175184

Serial No/Batch: S057800

Revision:

Inspector:

Date: 04/03/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	2	18	0
	D2348	8	11	0
	D2353	2	22	0
	D2364	2	6	0
	D2365	4	7	0
	D2369-1	2	7	0
	D2369-3	2	8	0
	D4780-041	2	6	0
	D5387-041	2	10	0
	D5388-1	2	12	0
	MS20426AD4-5	50	390	0
	MS20426AD4-6	50	870	0
	MS20426AD5-7	12	1,215	0
	MS20426AD5-8	12	591	0
	MS20601-AD4W2	30	166	0
	MS20601-AD4W3	60	309	0
	MS21042L3	12	2,728	0
	MS24693-C273	12	188	0
	MS24693-C48	44	525	0
	MS35207-263	16	163	0
	NAS1149D0363J	26	2,966	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002187	S057799	D2344	Deck Plate Aft	S027006	ST225A	2
002187	S057798	D2348	Wearplate (Key Way)	S031560	ST040	8
002187	S057797	D2364	Deck Plate Fwd	S034035	ST225A	2
002187	S006423	D2365	Wearplate Pip Pin		ST006	1
002187	S057795	D2365	Wearplate Pip Pin	S032191	ST006	3
002187	S057793	D2369-1	Locator Plate	S032915	ST225B	2
002187	S057792	D2369-3	Locator Plate	S034299	ST225B	2
002187	S057790	D4780-041	Fwd Cover Mounting Bracket Assembly	S054073	ST115	2
002187	S057789	D5387-041	Aft Cover Mounting Bracket Assembly	S044784	ST160	2
002187	S057788	D5388-1	Stub Cover	S055422	ST224B	2
002187	S057787	MS20426AD4-5	Rivet	FM133751-1	ST311	50
002187	S057786	MS20426AD4-6	Rivet	FM138621	CCK004	50
002187	S057785	MS20426AD5-7	Rivet	F153848	ST311	12
002187	S057782	MS20426AD5-8	Rivet	FM136199-40	ST311	12
002187	S019433	MS20601-AD4W2	Rivet		ST308	30
002187	S057781	MS20601-AD4W3	Rivet	S016824	ST308	60
002187	S057780	MS21042L3	Nut	S038764	ST303	12
002187	S057779	MS24693-C273	Screw	S034408	ST287	12
002187	FM137587-5	MS24693-C48	Screw		ST287	25
002187	S057778	MS24693-C48	Screw	S036484	ST287	19
002187	S057777	MS35207-263	Screw	S016507	ST270	16
002187	S057776	NAS1149D0363J	Washer	S015269	ST263	26

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/3/18 1:46 PM dart.quirion.sonia